On-site Wastewater Management Training Course

### **Secondary Treatment**

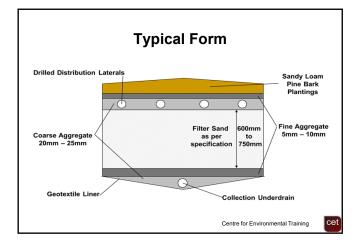
Sand Filters, Media Filters and Mound Systems

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### **Aerobic Sand Filters**

- · Historically gravity fed with demand dosing
- Can result in uneven distribution and may lead to creeping failure and clogging of media
- · Primary (septic tank) pre-treatment required





### **Treatment Process**

- 'Passive' aerobic treatment provided by trickling (primary) effluent though 600mm
  - 900mm of select sand (packed bed)
- · Biofilm develops on media surfaces
- Biofilm in contact with air in pore spaces in media
- Treatment acquired in a single pass through media
- Effectiveness dependent on hydraulic and organic load

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### **Treatment Performance**

- Hydraulic Loading Rate (HLR) rate at which effluent is added to the surface of the filter (L/m²)
- · Significant effect on treatment effectiveness
- If HLR too high, saturated conditions dominate and effluent may by-pass treatment, moving rapidly through the bed
- Excess organic loading (high BOD) can also significantly impact treatment performance (clogging, anaerobic conditions)

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### **ASF Sizing**

- In sizing ASF, we apply 2 general rules for design:
- Hydraulic loading rate = 50L/m<sup>2</sup>/d
- Organic (BOD) loading rate = 25g/m²/d
- ASF sized using these criteria will typically achieve minimum secondary effluent standard
- BOD<sub>5</sub>/TSS: 20/30mg/L (or better)



### **ASF Sizing - Example**

- Effluent Spec = 900L/day and 150mg/L BOD
- · Hvdraulic Load rule
  - $900L/day \div 50L/m^2/day = 18m^2$
- · Organic Load rule
  - 900L/day x 150mg/L = 135,000mg/day
  - 135,000mg/day / (1,000mg/g) = 135g/day
  - $135g/day (BOD) \div 25g/m^2/day = 5.4m^2$

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### **Typical ASF Installation**

- Constructed within durable impermeable liner or container
- · Installed above, partially above, or below ground
- · Partial or full pressure distribution
- Gravel (20-40mm washed aggregate) used for underdrain and distribution bed
- Pea gravel (5-10mm) used for separation
- Filter surface may be open or covered contact with atmosphere must be maintained

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### **Filter Sand Considerations**

To achieve 20/30 standard:

- · Sand sieved for particle size analysis (PSA)
- · Plot histogram and cumulative frequency curve
- Filter sand <3% clay and fine silt (<0.074mm)
- Effective size (ES) (d<sub>10</sub> smallest 10% diameter) between 0.25mm and 1.00mm
- Uniformity coefficient (UC) (d<sub>60</sub>/d<sub>10</sub>) <4</li>

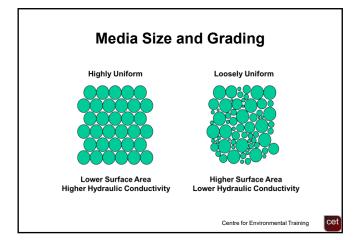
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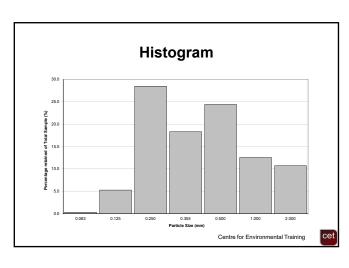


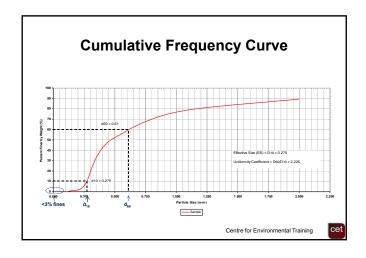
### **Media Size and Grading**

- Sands, and most other gradational filter media, contain a variety of grain sizes
- Media with a diverse range of grain sizes will pack much more tightly, providing a large surface area for biofilm growth, but hydraulic conductivity and air-flux may be low
- Media with a narrow range of grain sizes will pack in a loose uniform manner, providing less surface area, but increased hydraulic conductivity and airflux

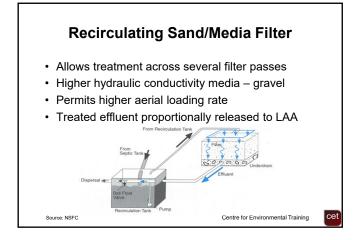


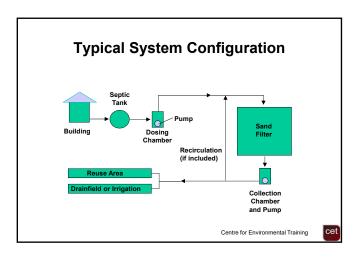






## Improving Performance • Septic outlet filter • Pressure distribution – pump / drilled manifold • Timed dosing • Smaller dosing volumes • Regular application throughout day (12-24 times) • Recirculation





















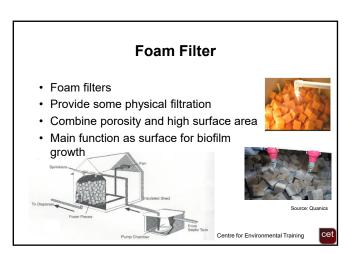
### **Alternative Filter Media**

- Some modify or enhance performance of traditional sands and gravels:
  - Amended systems (i.e. adsorption materials)
- · Others are economically viable alternatives:
  - Peat
  - Foam
  - Fabric

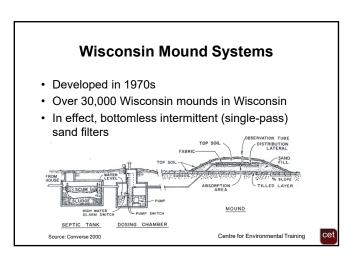








# Recirculating Fabric Filter Offer significant improvement in surface loading efficiency (up to 1,000L/m²/day) High recirculation rate (96x per day) Large primary (septic) and recirculation tank requirements



### **Sand Mound Systems**

- · Soil absorption systems
- · Elevated above natural soil surface
- · Uses suitable fill such as quality sand media
- · Pretreated (septic) effluent is dosed to the mound
- · Overcome site restrictions such as:
  - · slowly permeable soils
  - · shallow permeable soils over porous bedrock
  - · permeable soils with high water table

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### **Sand Mound Systems**



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### **Sand Mound Design**

### Design considerations:

- · Aligned on contour
- · Ground suitably prepared
- · Appropriate materials and construction
- · Key Sizing Criteria:
  - Sand loading rate at distribution manifold
  - Linear loading rate across slope
  - Basal loading rate on soil at base of mound

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### Sand Loading Rate

- Sand loading rate (SLR) mm/day
  - · at distribution gravel / sand interface
  - · affected by effluent quality
  - AS/NZS 1547:2012 suggests <40mm/day</li>
  - Acceptable range 40 (primary) to 50 (secondary)
- · Rate at which effluent contacts the sand bed surface
- Critical to ensure sufficient depth (~400mm) if topsoil selected

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### **Basal Loading Rate**

- Basal loading rate (BLR) mm/day
  - at sand / natural soil interface
  - from Table N1 in AS/NZS 1547:2012
  - select for the limiting soil layer
  - 8 (light clay) to 32 (sand) mm/day
- Rate at which effluent contacts the natural (underlying) soil
- Critical to ensure sufficient depth (~400mm) if topsoil selected

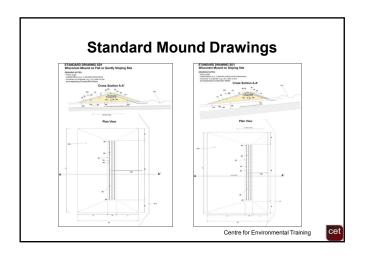
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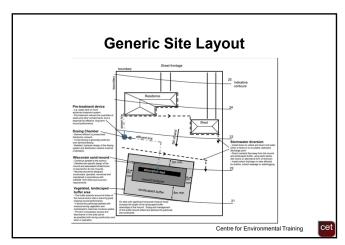


### **Linear Loading Rate**

- Linear loading rate (LLR) L/m/day
  - effluent application rate parallel to slope
  - based on water movement away from the mound, i.e. mainly vertical, horizontal, or both
  - affected by slope (%) and soil (type / thickness)
  - AS/NZS 1547:2012 suggests 50 (minimum)
  - Acceptable range 30 to 125 L/m/day
- Rate at which effluent is loaded 'across' the contour



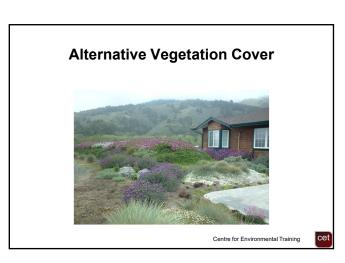












### **Ecomax Amended Mound System**



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## **Treatment Performance of Sand Filters and Mound Systems**

	BOD <sub>5</sub> (% removal)	TSS (% removal)	TN (% removal)	FC (% removal)
Intermittent sand filter / Mound	90-98	90-95	14-50	97-99
Recirculating sand filter	95-99	81-95	45-82	97-99

Source: Crites and Tchobanoglous (1998)

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### References

 Converse, JC & Tyler EJ (2000). Wisconsin Mound Soil Absorption System: Siting, Design and Construction Manual, #15.24, University of Wisconsin-Madison, Small Scale Waste Management Project.

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